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INHALATION DEVICE

The present invention relates to a powder inhaler for administering powder by inhalation.

5 A number of powder inhalers are known which use different systems for introducing a dose of powder into an air stream. Typically, the powder is inhaled into the lungs of a patient in order to treat, for example, asthma.

One such powder inhaler is disclosed in EP-A-0237507. This inhaler comprises an
10 inhalation channel and a mouthpiece comprising an air chamber and an outlet nozzle, which inhalation channel and mouthpiece together define a flow path through which a stream of air is drawn during inhalation by a user. This inhaler further comprises means for introducing powder into the inhalation channel. During inhalation, air is first drawn into and through the inhalation channel so as to pick up powder. The stream of air
15 containing powder is then drawn through the air chamber and out of the outlet nozzle of the mouthpiece. This inhaler still further comprises an indicating wheel having marking on the periphery thereof for providing an indication as to the usage of the inhaler.

Although the above-described known powder inhaler functions quite adequately,
20 it is an aim of the present invention to provide a powder inhaler having an electronic dose counter for providing the user with a precise indication of either the number of doses used or the number of doses remaining.

Accordingly, the present invention provides a powder inhaler for administering powder by
25 inhalation, comprising: an inhalation channel; a rotatable dosing unit including at least one dosing means for providing a dose of powder to the inhalation channel; and a dose counting unit comprising an electronic display, an electrical circuit for counting each dose of powder provided to the inhalation channel and driving the display so as to provide an indication as to the usage of the inhaler, the electrical circuit including at least one switch each comprising a
30 contact element which is in use closed when a dose of powder is provided to the inhalation

channel, and a rotatable member connected to the dosing unit so as to be rotatable therewith, the rotatable member having at least one cam surface which each includes at least one cam projection, each cam projection on each cam surface being configured, on rotation of the dosing unit to provide a dose of powder to the inhalation channel, so as to deflect the contact
5 element of the respective one of the at least one switch and close the same.

Preferably, the electrical circuit includes a first switch comprising a first contact element and a second switch comprising a second contact element, and the rotatable member includes first and second cam surfaces each including at least one cam projection for deflecting
10 respectively the first and second contact elements so as to close the first and second switches.

Preferably, the dosing unit includes a plurality of dosing means and each cam surface includes a plurality of cam projections having the same angular spacing as the dosing means in the dosing unit.
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More preferably, the plurality of dosing means in the dosing unit and the plurality of cam projections on each cam surface are angularly equi-spaced.

Preferably, the corresponding cam projections on the first and second cam surfaces are
20 rotationally offset in relation to one another such that one of the first and second switches is made before the other.

More preferably, the cam projections on the first and second cam surfaces are rotationally offset such that, on rotation of the rotatable member, in a first phase of rotation one of the first and second switches is closed and the other of the first and second switches is open, in a
25 second phase of rotation the first and second switches are closed, in a third phase of rotation the one of the first and second switches is open and the other of the first and second switches is closed, and in a fourth phase of rotation the first and second switches are open, and the electrical circuit is configured to count only when this sequence of closing and opening the
30 first and second switches is followed.

Preferably, each contact element is a resiliently-biased arm having a first part which rides on the respective cam surface and a second part which provides a contact pad.

- 5 More preferably, the arm is resilient and is configured such that the second part thereof which provides a contact pad moves at least partly laterally over a contact surface when the first part thereof rides onto and over a cam projection.

10 More preferably, the arm includes a bend, the outer surface of which provides the second part thereof that rides on the respective cam surface.

Preferably, the dosing unit includes a shaft having a surface provided with one of at least one of an external or internal spline and the rotatable member has a surface provided with the other of at least one of an external or internal spline, the splines being engaged such that the
15 dosing unit and the rotatable member in use rotate concomitantly.

In one embodiment the electrical circuit is configured to drive the display to display the number of doses used.

- 20 In another embodiment the electrical circuit is configured to drive the display to display the number of doses remaining.

Preferably, the electrical circuit is configured to drive the display to display intermittently the number of doses remaining when a predetermined number of doses or less are remaining.
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Preferably, the display is a liquid crystal display.

Preferably, the inhaler further comprises a rotatable grip portion which is in use gripped by a user and when rotated in one sense rotates the dosing unit to provide a dose of powder to the
30 inhalation channel.

By virtue of the present invention, the user is provided by an accurate and reliable indication as to the usage of the inhaler.

- 5 The powder inhaler of the present invention may be used with any suitable form of powder, including powders introduced into the air stream in the raw state or as conglomerate, micronised or ordered mixture particles. Furthermore, the active ingredient or ingredients of the powder may be diluted with one or more substances such as lactose and may include substances for the treatment of various conditions, not necessarily respiratory conditions.
- 10 Indeed, the powder can include genetic material and need not be restricted to human use only.

Medicaments suitable for administration by the powder inhaler of the present invention are any which may be delivered by inhalation and include for example β 2-adrenoreceptor agonists, for example, salbutamol, terbutaline, rimeterol, fenoterol, reproterol, adrenaline, pirbuterol, isoprenaline, orciprenaline, bitolterol, salmeterol, formoterol, clenbuterol, procaterol, broxaterol, picumeterol, TA-2005, mabuterol and the like, and their pharmacologically acceptable esters and salts; anticholinergic bronchodilators, for example, ipratropium bromide and the like; glucocorticosteroids, for example, beclomethasone, fluticasone, budesonide, tipredane, dexamethasone, betamethasone, fluocinolone, triamcinolone acetonide, mometasone and the like, and their

15 pharmacologically acceptable esters and salts; antiallergic medicaments, for example, sodium cromoglycate and nedocromil sodium; expectorants; mucolytics; antihistamines; cyclooxygenase inhibitors; leukotriene synthesis inhibitors; leukotriene antagonists; phospholipase-A2 (PLA2) inhibitors; platelet aggregating factor (PAF) antagonists and

20 prophylactics of asthma; antiarrhythmic medicaments; tranquilisers; cardiac glycosides; hormones; antihypertensive medicaments; antidiabetic medicaments; antiparasitic medicaments; anticancer medicaments; sedatives; analgesic medicaments; antibiotics; antirheumatic medicaments; immunotherapies; antifungal medicaments; antihypotension

medicaments; vaccines; antiviral medicaments; proteins; polypeptides and peptides, for example, peptide hormones and growth factors; polypeptide vaccines; enzymes; endorphines; lipoproteins and polypeptides involved in the blood coagulation cascade; vitamins; and others, for example, cell surface receptor blockers, antioxidants, free radical
5 scavengers and organic salts of N, N'- diacetylcystine.

A preferred embodiment of the present invention will now be described hereinbelow by way of example only with reference to the accompanying drawings, in which:

10 Figure 1 illustrates a perspective view of a powder inhaler in accordance with a preferred embodiment of the present invention;

Figure 2(a) illustrates in part exploded view the powder inhaler of Figure 1;

15 Figure 2(b) illustrates a vertical sectional view (along section A-A in Figure 2(a)) of the mouthpiece of the inhaler of Figure 1;

Figure 3 illustrates in exploded view the component parts disposed within the inhaler body of the inhaler of Figure 1;

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Figures 4(a) and (b) illustrate respectively side and plan views of the dosing unit of the inhaler of Figure 1;

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Figure 4(c) illustrates a vertical sectional view (along section A-A) of the dosing unit of Figure 4(a);

Figure 4(d) illustrates in enlarged scale a plan view of the central shaft of the dosing unit of Figure 4(a);

Figures 5(a) to (e) illustrate respectively front, rear, side, plan and underneath plan views of the body part of the dose counting unit of the inhaler of Figure 1;

Figure 5(f) illustrates a vertical sectional view (along section A-A in Figure 5(a)) of the body part of Figures 5(a) to (e);

Figure 5(g) illustrates a horizontal sectional view (along section B-B in Figure 5(b)) of the body part of Figures 5(a) to (e);

Figures 6(a) to (d) illustrate respectively one side, other side, plan and underneath plan views of the rotor of the dose counting unit of the inhaler of Figure 1;

Figure 6(e) illustrates a vertical sectional view (along section A-A in Figure 6(a)) of the rotor of Figures 6(a) to (d);

Figures 7(a) to (c) illustrate respectively end, side and plan views of the conductive member of the electrical device of the inhaler of Figure 1;

Figures 8(a) to (c) illustrate respectively rear, side and plan views of the further conductive member of the inhaler of Figure 1;

Figures 9(a) to (c) illustrate respectively front, one side and other side views of the dose counting unit of the inhaler of Figure 1;

Figure 9(d) illustrates a horizontal sectional view (along section BB-BB in Figure 9(a)) of the dose counting unit of Figures 9(a) to (c);

Figure 9(e) illustrates a horizontal sectional view (along section CC-CC in Figure 9(a)) of the dose counting unit of Figures 9(a) to (c);

Figure 9(f) illustrates a horizontal sectional view (along section DD-DD in Figure 9(a)) of the dose counting unit of Figures 9(a) to (c);

Figure 10(a) illustrates a side view of the inhaler body of the inhaler of Figure 1, with the internal components disposed therein;

Figure 10(b) illustrates a vertical sectional view (along section FF-FF) of the inhaler body of Figure 10(a);

Figure 10(c) illustrates a horizontal sectional view (along section AA-AA) of the inhaler body of Figure 10(a);

Figure 10(d) illustrates a horizontal sectional view (along section BB-BB) of the inhaler body of Figure 10(a);

Figure 10(e) illustrates a horizontal sectional view (along section CC-CC) of the inhaler body of Figure 10(a); and

Figure 10(f) illustrates a horizontal sectional view (along section DD-DD) of the inhaler body of Figure 10(a).

The inhaler comprises a mouthpiece 2, an inhaler body 3 and a rotatable grip portion 4 for operating a dosing mechanism for providing doses of powder for inhalation.

The inhaler body 3 comprises a generally cylindrical tubular member 5 capped by a divider 6, which in this embodiment are integrally formed. For aesthetic reasons the inhaler body 3 is an opaque moulding. The tubular member 5 includes a first opening 7 which acts as a supplementary air inlet and a second opening 8 through which an electronic display 57 is visible for providing an indication as to the usage of the inhaler. The divider 6 includes a first opening 9 which is in communication with the first opening 7 in the tubular member 5

and acts as a supplementary air inlet and second and third openings 10, 11 into which extend an inhalation channel 24 and a storage chamber 28 as will be described in more detail hereinbelow.

5 Within the inhaler body 3 are housed the component parts of the delivery mechanism. These component parts include a dosing unit 16 which comprises a member 17 having a planar upper surface in which a plurality of dosing means 18 are provided and a shaft 20 which extends axially from the centre of the member 17, an inhalation unit 22 which comprises an inhalation channel 24 and a storage unit 26 which comprises a storage
10 chamber 28 for storing powder. The above-mentioned component parts of the delivery mechanism are assembled by passing the inhalation channel 24 through an opening 30 in the storage unit 26 and passing the shaft 20 through central openings 32, 34 in the inhalation unit 22 and the storage unit 26 respectively. When so assembled, the upper ends of the inhalation channel 24 and the storage chamber 28 pass respectively through the
15 second and third openings 10, 11 in the divider 6. In this way, the inhalation unit 22 and the storage unit 26 are fixed in position in relation to one another and the dosing unit 16 can be rotated relative thereto.

Figures 4(a) to (d) illustrate the dosing unit 16. The dosing unit 16 comprises a plurality of
20 dosing means 18, each in the form of a plurality of through holes, which are equi-spaced circularly about the central shaft 20. In this embodiment the dosing unit 16 includes five dosing means 18 which are angularly spaced apart from one another by an angle of 72 degrees. The dosing unit 16 further comprises a plurality of wedge-shaped elements 36, in the same number and spacing as the dosing means 18, disposed around the outer periphery
25 of the member 17. Each wedge-shaped element 36 has a first, axially-directed surface 36a which faces in one sense, in this embodiment in the clockwise sense when viewed from above, and a second surface 36b having a component which faces in the opposite sense, in this embodiment in the counter-clockwise sense when viewed from above. In use, the dosing unit 16 is rotated by rotating the grip portion 4 in the opposite sense, that is the
30 counter-clockwise sense when viewed from above, the grip portion 4 including a resilient

member (not illustrated) which is configured to engage with the axially-directed surface 36a of a respective one of the wedge-shaped elements 36 so as to rotate the dosing unit 16 between first and second angularly-spaced positions, in this embodiment positions angularly spaced 72 degrees apart, by pushing the respective wedge-shaped element 36.

5 On rotation of the grip portion 4 in the one sense, that is the clockwise sense when viewed from above, between the second and the first angularly-spaced positions, the dosing unit 16 remains stationary and the resilient member is located behind the axially-directed surface 36a of the adjacent wedge-shaped element 36; the resilient member riding over the second surface 36b of the adjacent wedge-shaped element 36. Further, in this embodiment, the
10 central shaft 20 comprises a first, lower part 20a, the outer surface of which is generally cylindrical and acts as a bearing surface in the central openings 32, 34 in the inhalation unit 22 and the storage unit 26, and a second, upper part 20b which is of smaller radial dimension than the first part 20a and includes a plurality of external splines 38 on the outer surface thereof.

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In this embodiment the storage unit 28 is open at the bottom such that in use powder is provided to the dosing unit 16 under the action of gravity and the inhalation unit 22 further comprises scrapers 40 which are resiliently biased against the upper surface of the member 17 in which the dosing means 18 are provided. In this way, as the dosing unit 16 is rotated,
20 the dosing means 18 are filled with powder by the scrapers 40. Powder is prevented from passing through the dosing means 18 by a plate (not illustrated) which is disposed beneath the dosing unit 16.

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Within the inhaler body 3 is also housed a dose counting unit 42 for counting the number of operations of the grip portion 4 in providing doses of powder to the inhalation channel 24. The dose counting unit 42 is located on the storage unit 26 between the inhalation channel 24 and the storage chamber 28.

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The dose counting unit 42 comprises a body part 43 (as illustrated in Figures 5(a) to (g)) having a cavity 44 in which is mounted a rotor 45 (as illustrated in Figures 6(a) to (e)). The

rotor 45 comprises a hollow shaft 46 having first and second bearing surfaces 47, 48 at opposed ends thereof, which first and second bearing surfaces 47, 48 are configured to fit respectively within lower and upper recesses 49, 50 in opposed surfaces of the cavity 44. The first bearing surface 47 and the lower recess 49 are of different, in this embodiment larger, dimension than the second bearing surface 48 and the upper recess 50 so as to ensure that the rotor 45 is fitted in the cavity 44 with the correct orientation. The outer surface of the shaft 46 includes first and second axially-spaced cam surfaces 51, 52, each including a plurality of radial cam projections 51a, 52a of the same number. The cam projections 51a, 52a on the first and second cam surfaces 51, 52 have rounded distal ends and are circumferentially equi-spaced. In this embodiment each cam surface 51, 52 includes five cam projections 51a, 52a which are angularly spaced apart from one another by an angle of 72 degrees, with the corresponding cam projections 51a, 52a on the first and second cam surfaces 51, 52 being angularly shifted by a predetermined angle, typically about 18 degrees, such that the cam projections 51a on the first cam surface 51 are forward of the corresponding cam projections 52a on the second cam surface 52 in the sense of rotation, in this embodiment in the counter-clockwise sense when viewed from above. The inner surface of the shaft 46 includes a plurality of internal splines 54 which are configured to receive the external splines 38 on the upper part 20b of the shaft 20 of the dosing unit 16 so as rotationally to fix the rotor 45 relative to the dosing unit 16, whereby the rotor 45 is rotated concomitantly with the dosing unit 16. In this embodiment the splines 38, 54 are not a tight fit but rather have a limited freedom of movement so as to allow for relatively easy inter-engagement thereof. In rotationally fixing the dosing unit 16 and the rotor 45 using splines 38, 54, as compared for example to forming the dosing unit 16 integrally with the rotor 45, a certain degree of tolerance is provided since the position of the rotor 45 which includes the cam surfaces 51, 52 is not dependent upon the position of the dosing unit 16.

The dose counting unit 42 further comprises an electrical device 55 comprising a printed circuit board 56 mounted to the body part 43, the printed circuit board 56 having an integrated circuit for counting input pulses corresponding to the number of operations of

the grip portion 4 in providing doses of powder to the inhalation channel 24 and driving an electronic display 57, an electronic display 57, in this embodiment a liquid crystal display, for displaying either the number of doses of powder provided to the inhalation channel 24 or the number of doses of powder remaining in the storage chamber 28 connected to one
5 side 56a of the printed circuit board 56 by first and second elastomeric conducting elements 58 (so-called zebra strips), and a conductive member 59 connected to the other side 56b of the printed circuit board 56. The conductive member 59 is a gold-plated element and comprises a resilient arm 59a which is configured to contact one of the terminals, in this embodiment the anode terminal, of a battery cell 64. The electrical device 55 further
10 comprises a further conductive member 60 which is mounted to the body part 43. The further conductive member 60 is a gold-plated element and comprises a first resilient arm 61 which is configured to contact the other of the terminals, in this embodiment the cathode terminal, of a battery cell 64 and includes a contact pad 61a which contacts the respective terminal on the printed circuit board 56, a second resilient arm 62 which acts as
15 a first switch element and a third resilient arm 63 which acts as a second switch element. The second and third arms 62, 63 are identical in shape and include a bend 62a, 63a which encloses an acute angle, in this embodiment of about 72 degrees, with the bend 62a, 63a defining a knee which is acted upon by a respective one of the first and second cam surfaces 51, 52 of the rotor 45 as will be described in detail hereinbelow. The distal ends
20 of the second and third arms 62, 63 each include contact pads 62b, 63b for contacting a respective contact on the printed circuit board 56 for making first and second switches.

The dose counting unit 42 yet further comprises a battery cell 64 which is disposed in a further cavity 65 in the body part 43. The battery cell 64 is arranged such that the anode and cathode terminals thereof contact respectively the arm 59a of the one conductive
25 member 59 and the first arm 61 of the further conductive member 60.

The dose counting unit 42 still further comprises a window 66, in this embodiment formed of a transparent plastics material, which is fixed to the body part 43, preferably by clipping.

The window 66 fills the second opening 8 in the tubular member 5 of the inhaler body 3 so as to protect the electronic display 57 therebehind.

As illustrated in Figures 1 and 2(a), the mouthpiece 2 is fixed to the divider 6. The mouthpiece 2 comprises first and second parts 67, 68, the first part 67 being the part which is gripped by the lips of a user and includes an outlet opening 69 through which air containing powder is in use drawn on inhalation by a user and the second part 68 being an insert fitted within the first part 67. The second part 68 comprises a tubular section 70, which includes one or more spirally or helically shaped projections 71 that act to deflect the air drawn therethrough and thereby deagglomerate any larger particles of entrained powder, and a substantially radially-directed flange 72 which defines the upper surface of an air chamber that is in fluid communication with the inhalation channel 24 through which air containing powder is drawn on inhalation by a user.

The inhaler further comprises a cover plate 74 which is located above the divider 6. The cover plate 74 includes first and second openings 75, 76 which correspond respectively to the inhalation channel 24 and the supplementary air inlet 9. The cover plate 74 further comprises a member 78 which is configured to contact a part of the lower surface of the flange 72 defining the upper surface of the air chamber. In this embodiment the member 78 is integrally formed with the cover plate 74 and comprises an arm which is formed of resilient material and acts as a scraper. In use, on rotating the mouthpiece 2 relative to the inhaler body 3, the lower surface of the flange 72 is rotated relative to the member 78 thereby causing powder which may have accumulated on that part of the lower surface of the flange 72 immediately upstream of the member 78 in a rotational sense to be removed.

In use, as described hereinabove, powder is transferred from the storage chamber 28 to one of the dosing means 18, and, with rotation of the dosing unit 16, the one dosing means 18 provides a dose of powder to the inhalation channel 24. The dosing unit 16 is rotated by rotating the grip portion 4 in the counter-clockwise sense between first and second angularly-spaced positions. Initially, prior to first use of the inhaler, the display 57 displays

a flashing symbol, typically a minus sign, and the user is required to operate the grip portion 4 a predetermined number of times, typically three or four times, so as to prime the dosing means 18 in the dosing unit 16. When so primed, the display 57, which in this embodiment displays the number of doses remaining, displays an initial value which corresponds to the number of doses of powder stored in the storage chamber 28. In this state the inhaler is ready for use and subsequently after each operation of the grip portion 4 the display 57 decrements by one. Further, as a warning to the user, the value displayed on the display 57 flashes when a predetermined number of doses of powder, typically 20 doses, or less are remaining. It will of course be understood that in an alternative embodiment the display 57 could initially, after priming of the inhaler, display zero and thereafter display the number of times the grip portion 4 is operated.

On rotating the grip portion 4 between the first and second angularly-spaced positions the dosing unit 16 and the rotor 45 which is rotationally fixed thereto are rotated through the same angle, in this embodiment an angle of 72 degrees. In a first phase of this angular rotation of the rotor 45 the bend 62b in the second arm 62 of the further conductive member 60 which rides on the first cam surface 51 of the rotor 45 rides up onto one of the cam projections 51a on that cam surface 51 causing the bend 62a and hence the distal end of the second arm 62 to be deflected outwardly such that the contact pad 62b contacts a contact on the printed circuit board 56 so as to make a first switch. Whilst making contact with the contact on the printed circuit board 56, the contact pad 62b moves laterally thereover so as to ensure a good contact even if, for example, powder had deposited on the contact. In a second phase of this angular rotation of the rotor 45, with the bend 62a in the second arm 62 of the further conductive member 60 on the one of the cam projections 51a on the first cam surface 51 and the contact pad 62b contacting the one contact on the printed circuit board 56, the bend 63b in the third arm 63 of the further conductive member 60 which rides on the second cam surface 52 of the rotor 45 rides up onto the corresponding one of the cam projections 52a on that cam surface 52 causing the bend 63a and hence the distal end of the third arm 63 to be deflected outwardly such that the contact pad 63b contacts another contact on the printed circuit board 56 so as to make a second

switch. Similarly to the contact pad 62b of the second arm 62, whilst making contact with the respective contact on the printed circuit board 56, the contact pad 63b of the third arm 63 moves laterally thereover so as to ensure a good contact. In a third phase of this rotation of the rotor 45, with the bend 63a in the third arm 63 of the further conductive member 60 on the one of the cam projections 52a on the second cam surface 52 and the contact pad 63b contacting the other contact on the printed circuit board 56, the bend 62a in the second arm 62 of the further conductive member 60 rides off the one of the cam projections 51a on the first cam surface 51 whereby the bend 62a and hence the distal end of the second arm 62 move inwardly such that the contact pad 62b no longer contacts the one contact on the printed circuit board 56 so as to open the first switch. In a fourth phase of this rotation of the rotor 45 the bend 63a in the third arm 63 of the further conductive member 60 rides off the one of the cam projections 52a on the second cam surface 52 whereby the bend 63a and hence the distal end of the third arm 63 move inwardly such that the contact pad 63b no longer contacts the other contact on the printed circuit board 56 so as to open the second switch. In this way, on rotating the grip portion 4 of the inhaler to provide a dose of powder to the inhalation channel 24, the switches provided by the second and third arms 62, 63 follow the sequence open-open, closed-open, closed-closed, open-closed and open-open. In this embodiment the electrical device 55 is configured to count only when the above sequence is followed.

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In providing the electrical device 55 of the dose counting unit 42 with two switches which have to be closed in order for the operation of the grip portion 4 to be counted, the dose counting circuit is more reliable than if the electrical device 55 were to include only one switch since there is a much reduced risk of two switches as opposed to one switch being inadvertently made to record a count if the inhaler were subjected to a sudden shock, for example, as when dropped on a hard surface. Further, by configuring the dose counting circuit only to count when the switches follow the above-mentioned sequence, it is possible to ensure that the dose counting circuit does not erroneously count as may happen if the dose counting circuit were configured to count merely when both switches were

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simultaneously made which although unlikely may possibly occur if the inhaler were to experience a sudden shock, for example, as when dropped onto a hard surface.

Finally, it will be understood by a person skilled in the art that the present invention has been
5 described in its preferred embodiments and can be modified in many different ways without departing from the scope of the invention as defined in the appended claims.

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CLAIMS

1. A powder inhaler for administering powder by inhalation, comprising: an inhalation channel (24); a rotatable dosing unit (16) including at least one dosing means (18) for providing a dose of powder to the inhalation channel (24); and a dose counting unit (42) comprising an electronic display (57), an electrical circuit for counting each dose of powder provided to the inhalation channel (24) and driving the display (57) so as to provide an indication as to the usage of the inhaler, the electrical circuit including at least one switch each comprising a contact element which is closed when a dose of powder is provided to the inhalation channel (24), and a rotatable member (45) connected to the dosing unit (16) so as to be rotatable therewith, the rotatable member (45) having at least one cam surface (51, 52) which each includes at least one cam projection (51a, 52a), each cam projection (51a, 52a) on each cam surface (51, 52) being configured, on rotation of the dosing unit (16) to provide a dose of powder to the inhalation channel (24), so as to deflect the contact element of the respective one of the at least one switch and close the same.
2. The inhaler of claim 1, wherein the electrical circuit includes a first switch comprising a first contact element and a second switch comprising a second contact element, and the rotatable member (45) includes first and second cam surfaces (51, 52) each including at least one cam projection (51a, 52a) for deflecting respectively the first and second contact elements so as to close the first and second switches.
3. The inhaler of claim 1 or 2, wherein the dosing unit (16) includes a plurality of dosing means (18) and each cam surface (51, 52) includes a plurality of cam projections (51a, 52a) having the same angular spacing as the dosing means (18) in the dosing unit (16).
4. The inhaler of claim 3, wherein the plurality of dosing means (18) in the dosing unit (16) and the plurality of cam projections (51a, 52a) on each cam surface (51, 52) are angularly equi-spaced.

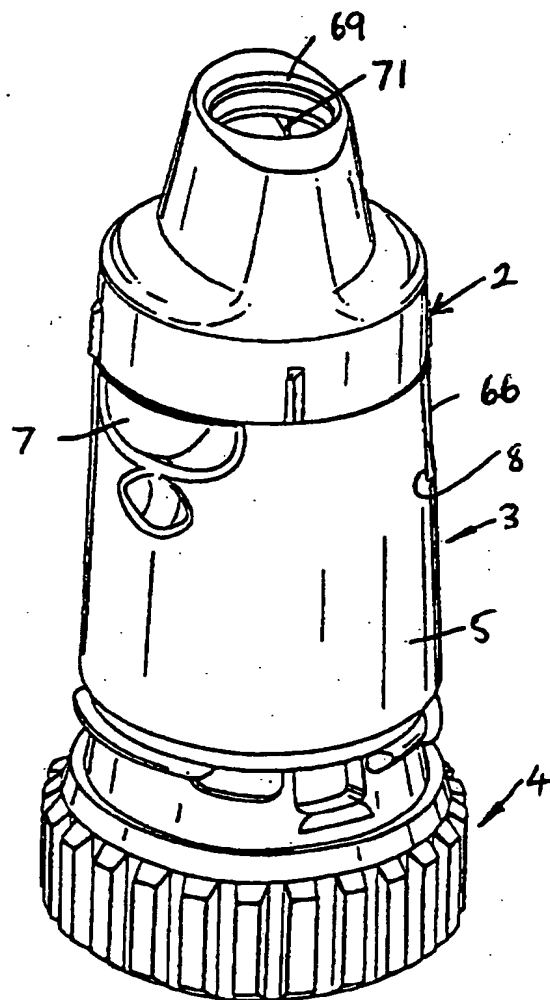
5. The inhaler of claim 2 or claim 3 or 4 when appendant upon claim 2, wherein the corresponding cam projections (51a, 52a) on the first and second cam surfaces (51, 52) are rotationally offset in relation to one another such that one of the first and second switches is made before the other.
6. The inhaler of claim 5, wherein the cam projections (51a, 52a) on the first and second cam surfaces (51, 52) are rotationally offset such that, on rotation of the rotatable member (45), in a first phase of rotation one of the first and second switches is closed and the other of the first and second switches is open, in a second phase of rotation the first and second switches are closed, in a third phase of rotation the one of the first and second switches is open and the other of the first and second switches is closed, and in a fourth phase of rotation the first and second switches are open, and the electrical circuit is configured to count only when this sequence of closing and opening the first and second switches is followed.
7. The inhaler of any of claims 1 to 6, wherein each contact element is a resiliently-biased arm (62, 63) having a first part which rides on the respective cam surface (51, 52) and a second part which provides a contact pad (62b, 63b).
8. The inhaler of claim 7, wherein the arm (62, 63) is resilient and is configured such that the second part thereof which provides a contact pad (62b, 63b) moves at least partly laterally over a contact surface when the first part thereof rides onto and over a cam projection (51a, 52a).
9. The inhaler of claim 7 or 8, wherein the arm (62, 63) includes a bend (62a, 63a), the outer surface of which rides on the respective cam surface (51, 52).
10. The inhaler of any of claims 1 to 9, wherein the dosing unit (16) includes a shaft (20) having a surface provided with one of at least one of an external or internal spline (38)

and the rotatable member (45) has a surface provided with the other of at least one of an external or internal spline (54), the splines (38, 54) being engaged such that the dosing unit (16) and the rotatable member (45) in use rotate concomitantly.

- 5 11. The inhaler of any of claims 1 to 10, wherein the electrical circuit is configured to drive the display (57) to display the number of doses used.
12. The inhaler of any of claims 1 to 10, wherein the electrical circuit is configured to drive the display (57) to display the number of doses remaining.
- 10 13. The inhaler of claim 12, wherein the electrical circuit is configured to drive the display (57) to display intermittently the number of doses remaining when a predetermined number of doses or less are remaining.
- 15 14. The inhaler of any of claims 1 to 13, wherein the display (57) is a liquid crystal display.
15. The inhaler of any of claims 1 to 14, further comprising a rotatable grip portion (4) which is in use gripped by a user and when rotated in one sense rotates the dosing unit (16) to provide a dose of powder to the inhalation channel (24).

ABSTRACT**INHALATION DEVICE**

5 A powder inhaler for administering powder by inhalation, comprising: an inhalation channel (24); a rotatable dosing unit (16) including at least one dosing means (18) for providing a dose of powder to the inhalation channel (24); and a dose counting unit (42) comprising an electronic display (57), an electrical circuit for counting each dose of powder provided to the inhalation channel (24) and driving the display (57) so as to provide an indication as to the
10 usage of the inhaler, the electrical circuit including at least one switch each comprising a contact element which is in use closed when a dose of powder is provided to the inhalation channel (24), and a rotatable member (45) connected to the dosing unit (16) so as to be rotatable therewith, the rotatable member (45) having at least one cam surface (51, 52) which each includes at least one cam projection (51a, 52a), each cam projection (51a, 52a) on each
15 cam surface (51, 52) being configured, on rotation of the dosing unit (16) to provide a dose of powder to the inhalation channel (24), so as to deflect the contact element of the respective one of the at least one switch and close the same.

FIG. 1

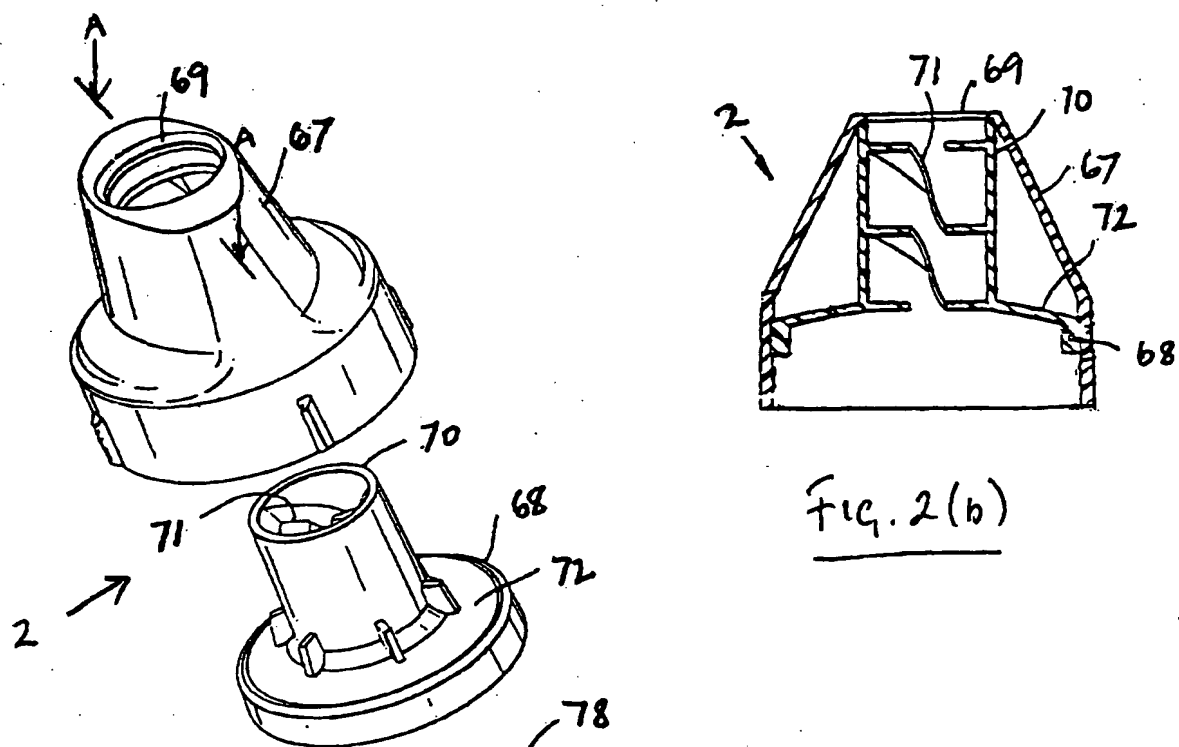


Fig. 2(b)

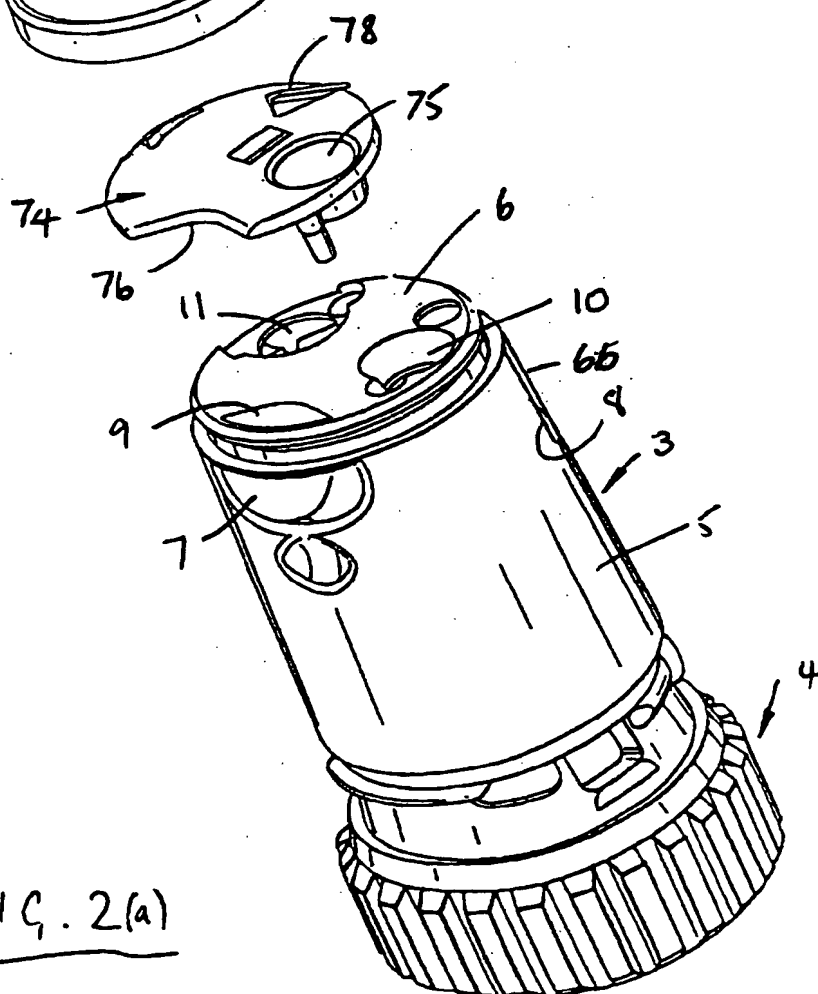


FIG. 2(a)

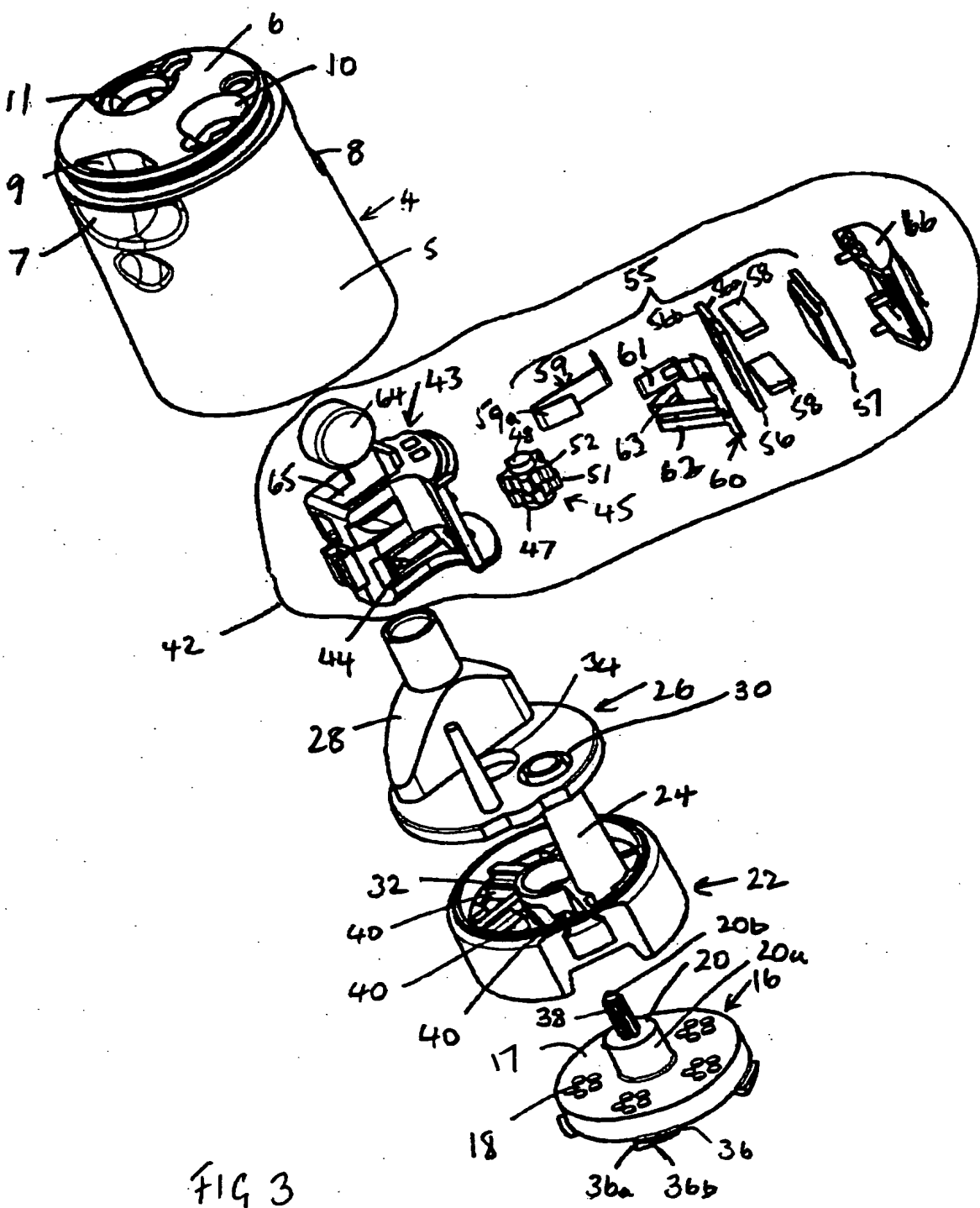


FIG 3

FIG. 4(d)

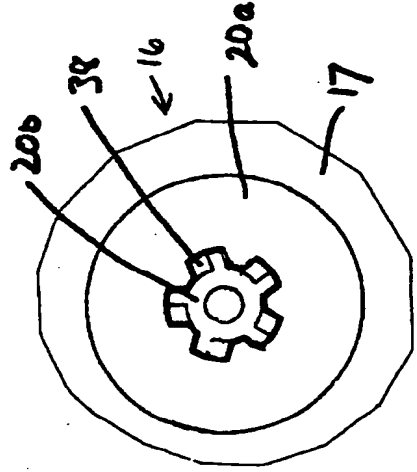


FIG. 4(a)

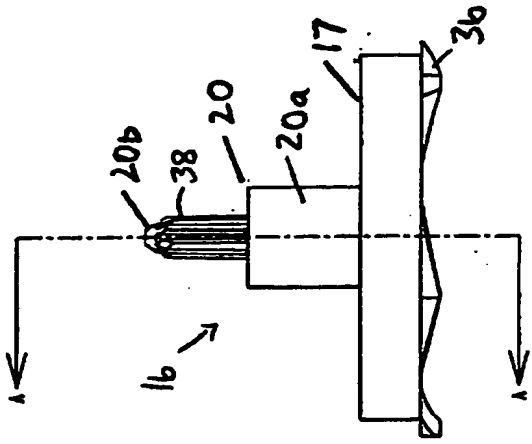


FIG. 4(c)

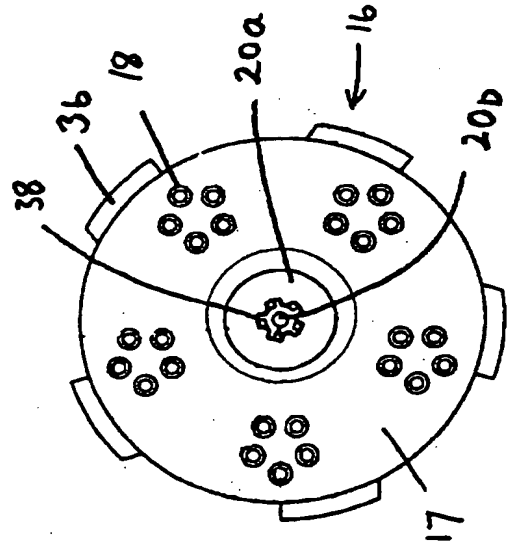
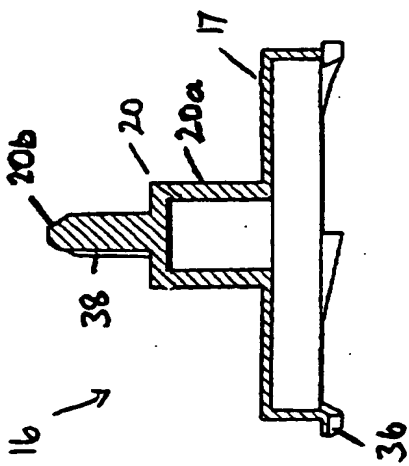
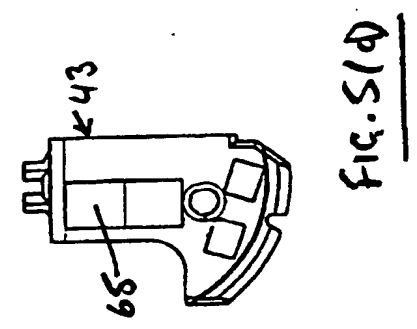
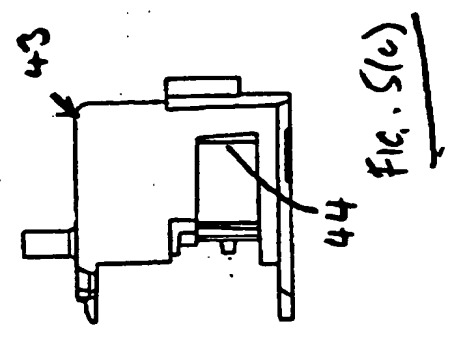
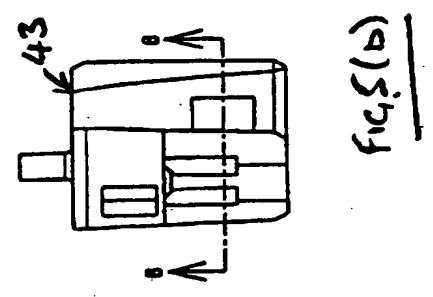
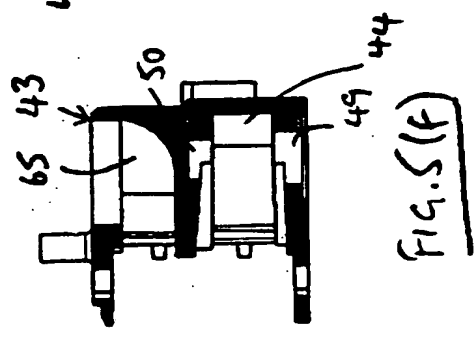
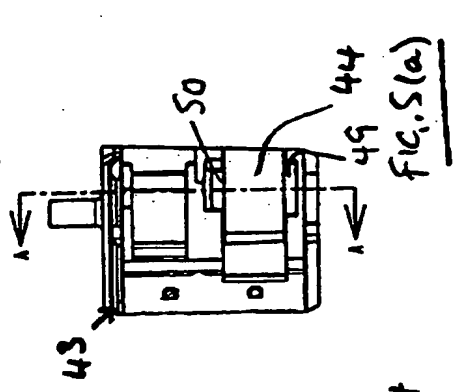
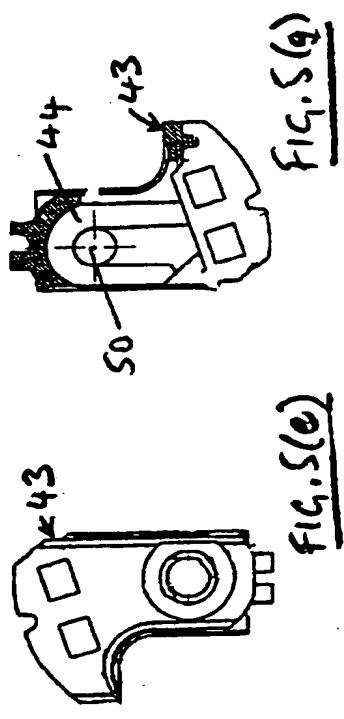
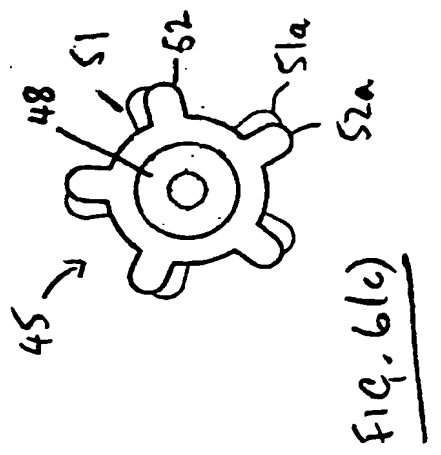
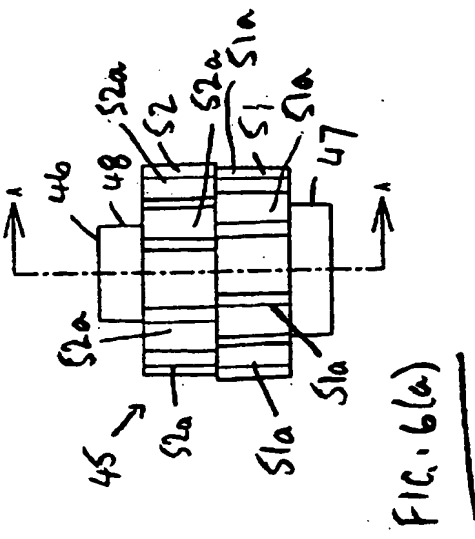
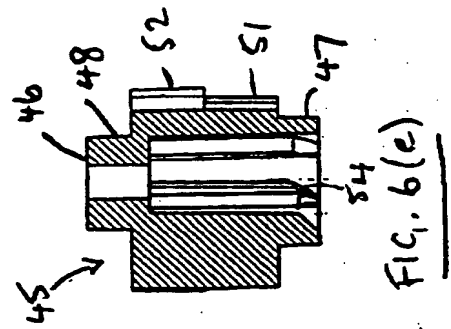
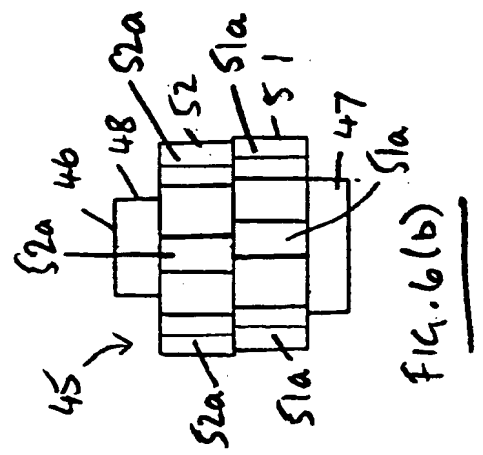
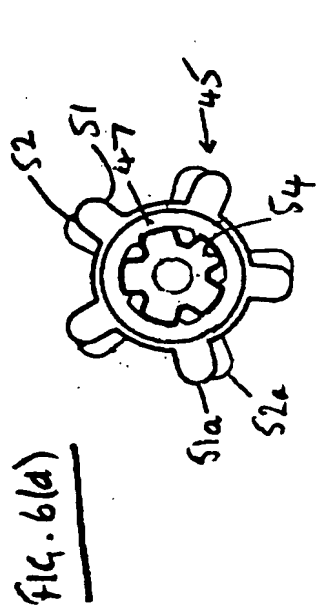


FIG. 4(b)





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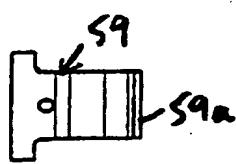


FIG. 7(a)

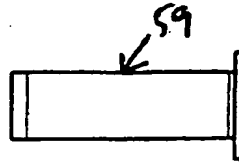


FIG. 7(b)

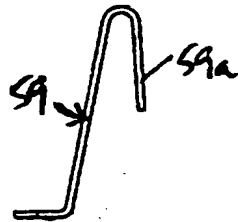


FIG. 7(c)

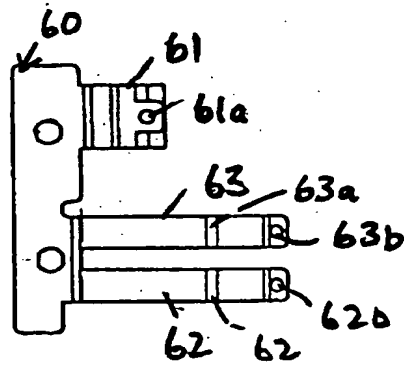


FIG. 8(a)

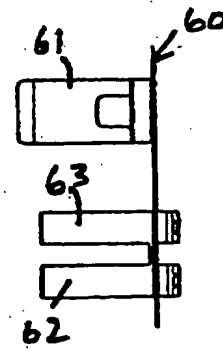
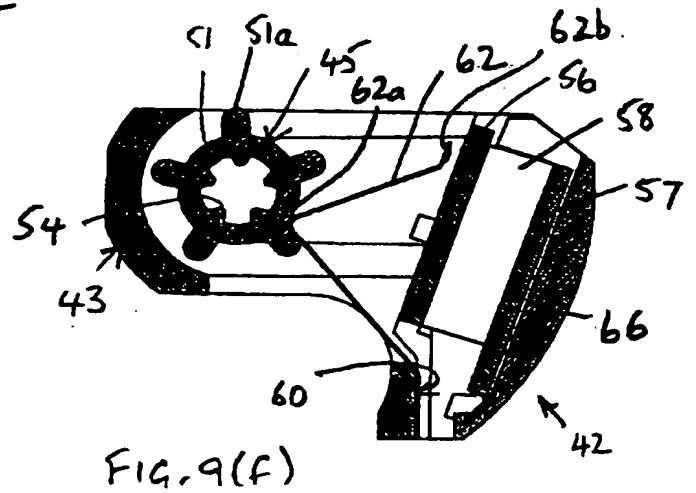
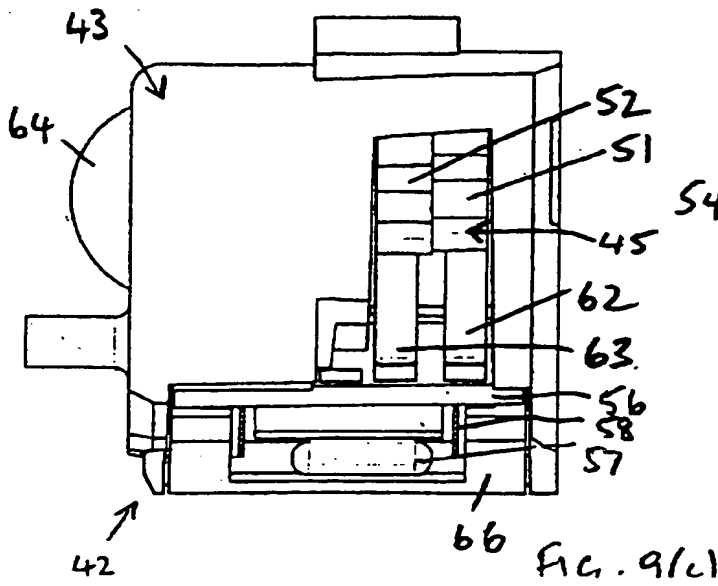
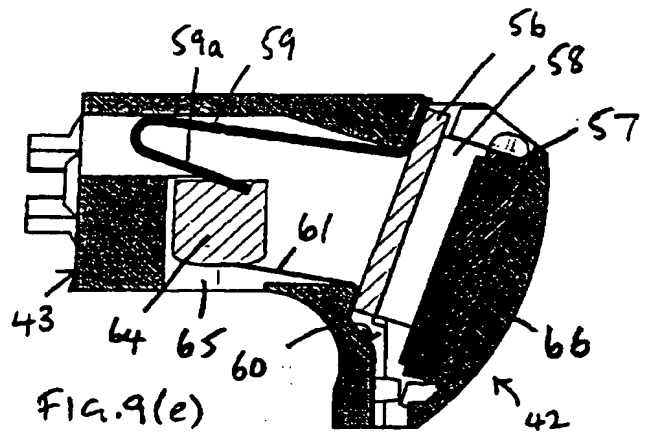
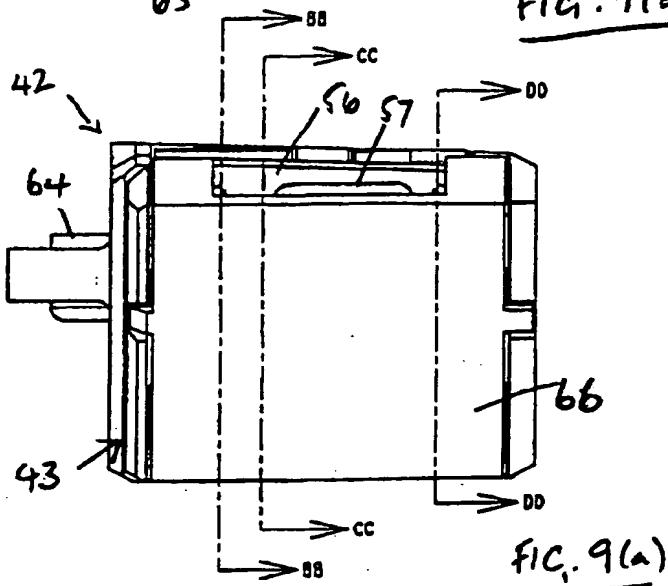
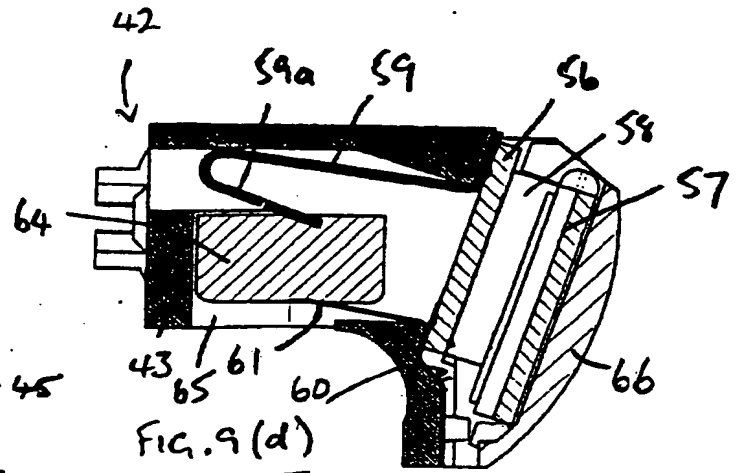
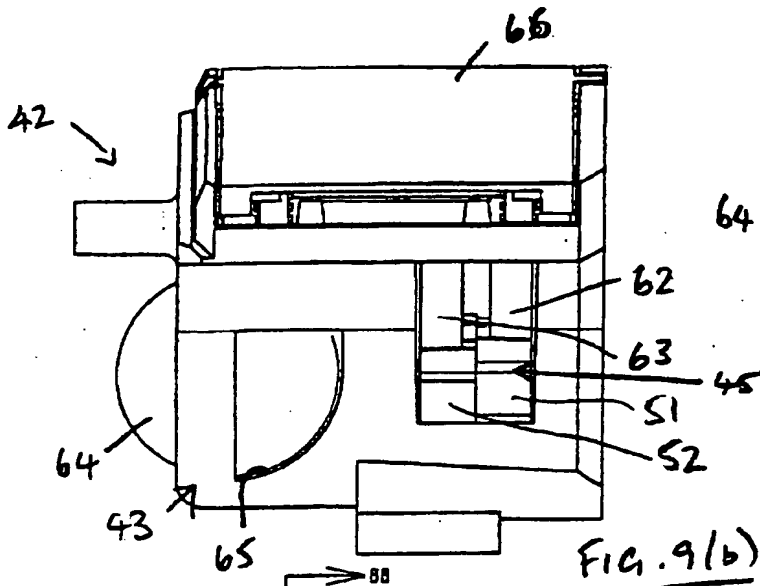


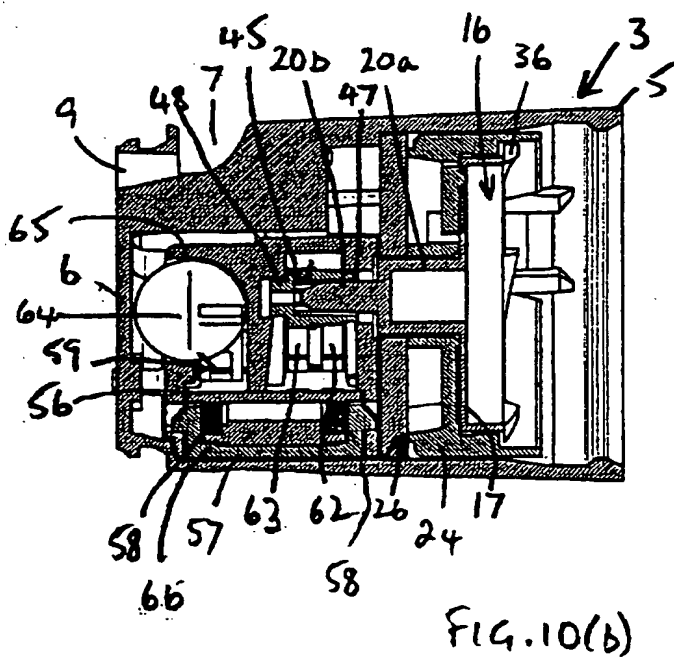
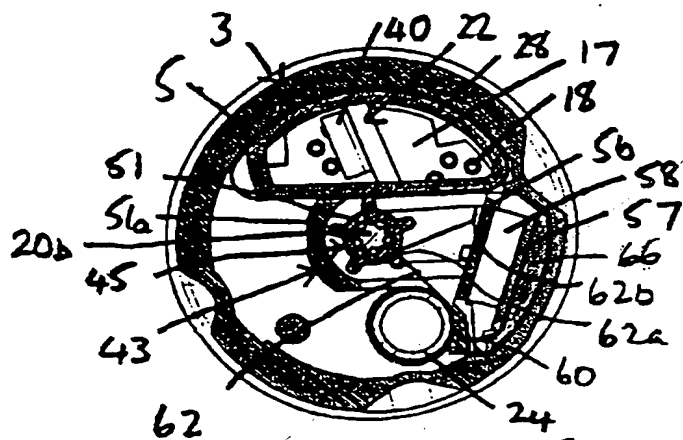
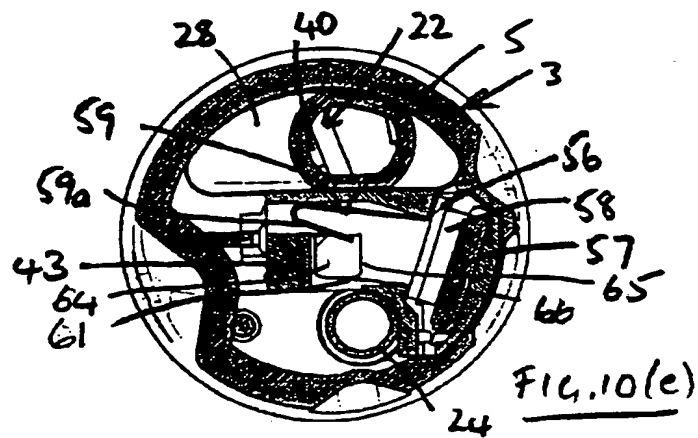
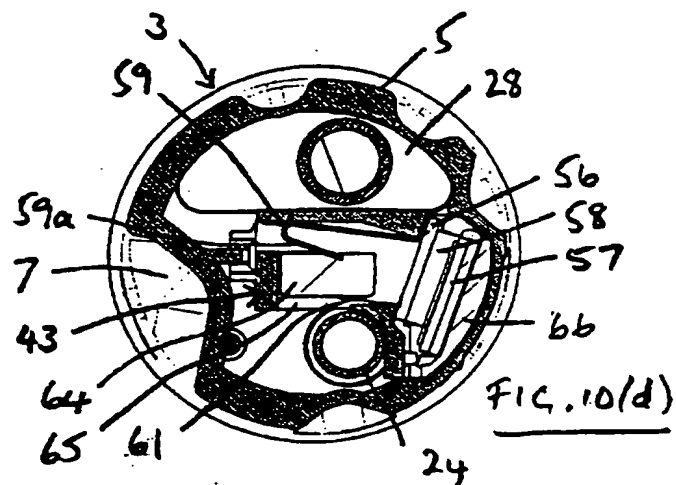
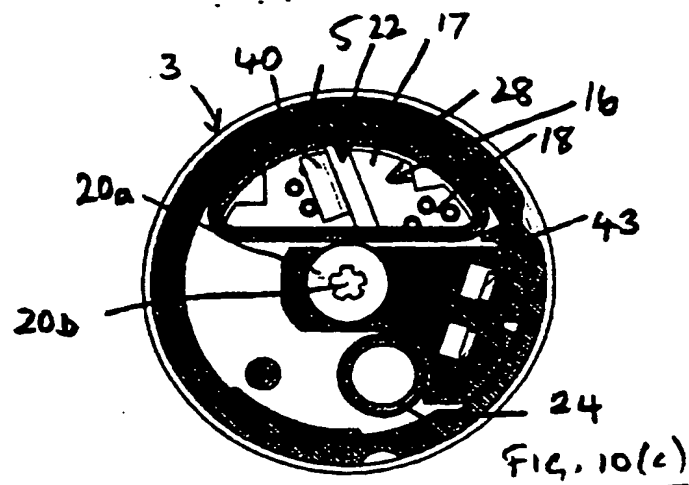
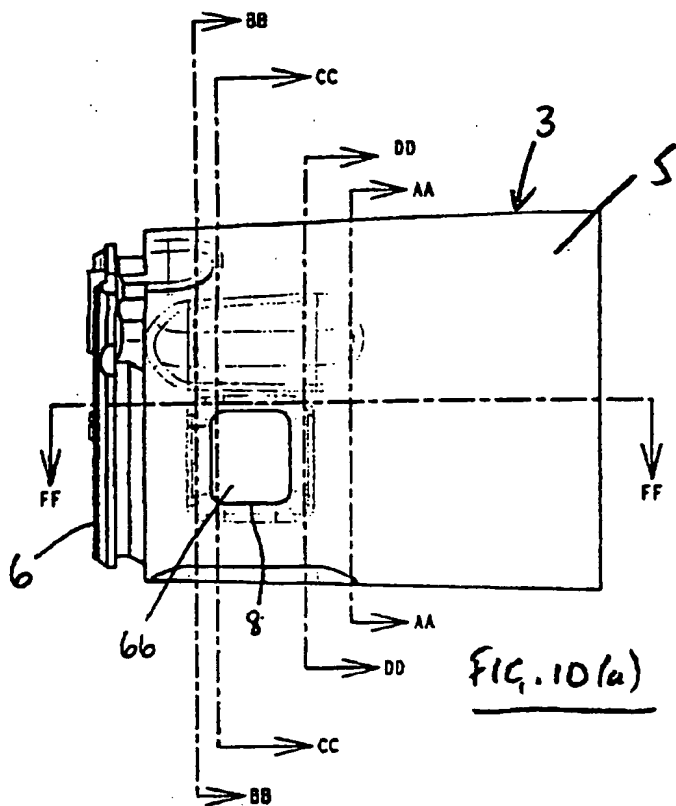
FIG. 8(b)



FIG. 8(c)



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